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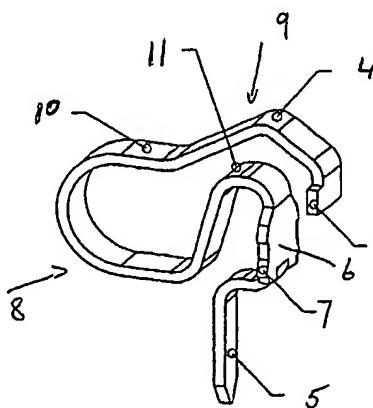
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(54) Title: ELECTRICAL CONNECTOR

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(57) Abstract: An electrical connector for use between two devices having conductive regions between which an electrical connection is to be formed, the electrical connection comprising, a housing including a passage therethrough, a conductive element of an elongate conductive material disposed within the passage. The conductive element is formed to define an upper contact region and a lower contact region for engagement to an upper device and a lower device respectively. Also provided are a location region which secures the conductive element to the housing, a beam region including a first end dependent from the location region and a free end at or towards which the upper contact region is located. The beam is resiliently deflectable to a position wherein the upper device is positioned for use having the upper contact region pressed thereto and wherein the upper contact is biased towards the first position. A fulcrum providing region is positioned to become engaged with the beam at a region thereof between the first end and the upper contact region during engagement of the upper device prior to the upper contact region reaching the second position.

ELECTRICAL CONNECTOR

BACKGROUND OF INVENTION

The present invention relates to an electrical connector for use between two devices having conductive elements such as printed circuit boards forming part of an electric or electronic circuit.

Examples of prior art connectors for creating an electrical connection between two circuit boards which are for example mounted parallel to each other with the connector located intermediate of the two circuit boards are typified by US4511197, US4341433, US5437556 and US4505529. Connectors of this kind are defined by a housing which holds a plurality of conductive elements in a relationship to the housing such that on each side of the housing, each conductive element exposes a nose which can engage with a conductive trace of the printed circuit boards. The conductive elements can engage with such a trace of each circuit board on each side of the housing to thereby create an electrical connection between the two circuit boards. It is important to ensure that an electrical connection is maintained by the conductive elements and accordingly the printed circuit boards are often clamped in position. US4505529 describes the use of a conductive element which has a compression spring arrangement which creates a bias of the conductive element towards the two panels when some degree of deflection of the spring component of the conductive element occurs. The nature of the spring component of the conductive element is such that the highest rate of change of the biasing force generated, occurs at the initial stages of deflection of the spring component.

US4511197 provides a contact assembly which recognises the desirability of minimising impedance and resistive effects and thereby provides a connector which in use provides a shorter path length for the circuit created by the connector.

The conductive element of US4511197 includes a first contact nose and a second contact nose wherein the second contact nose is mounted at the end of a beam portion of the conductive element. The beam cantilevers from a point at the end of the beam away from the contact nose. In moving towards the fully engaged condition a leg extending from the contact nose, becomes engaged with a leg of the conductive element at the first contact nose and thereby creates a movement of the first contact nose to move it in a wiping motion. This motion removes any absorbed films and oxides which may have been deposited on a conductive trace of the circuit board.

US4341433 describes a connector with a conductive element which includes a first region which remains fixed relative to the housing and from which a first nose extends to engage with a conductive trace on a first circuit board and from

which another leg extends to act as a spring mounting a nose to engage with a conductive trace on another circuit board. Likewise in US5437556, a first nose of a conductive element is mounted on a spring region of the conductive element and provides a biasing force towards a first circuit board onto which the nose of the conductive element is to engage.

Accordingly it is an object of the present invention to provide electrical connector for use between two devices having variable rate of change of force during engagement of a device with conductive elements or to at least provide the public with a useful choice.

It is also an object of this invention to provide an electrical connector with at least one conductive element which can provide a higher compressive force.

It is a further object of the present invention to present a conductive element with a shorter electrical path upon compression.

15 BRIEF DESCRIPTION OF THE PRESENT INVENTION

The present invention consists in electrical connector for use between two devices having conductive regions between which an electrical connection is to be formed, said connector comprising

- a housing including a passage therethrough
- 20 a conductive element of an elongate conductive material disposed within said passage, said conductive element formed to define:
 - an upper contact region and a lower contact region for engagement to an upper said device and a lower said device respectively (preferably to be located on opposite sides of said housing),
 - 25 a location region which secures said conductive element to said housing,
 - a beam region including a first end dependent from said location region and a free end at or towards which said upper contact region is located,
 - wherein said beam is resiliently deflected on engagement of said upper device to displace said upper contact from a first position
 - 30 wherein said beam is in an undeflected state, to a second position
 - wherein said upper device is positioned for use having said upper contact region pressed thereto and wherein said upper contact is biased towards said first position by said then deflected beam
 - 35 a fulcrum providing region positioned to become engaged with said beam at a region thereof between said first end and said upper contact region during engagement of said upper device prior to said upper contact region reaching said second position.
- Preferably said conductive element further defines a spring region between (and preferably extending from) said location region in a resiliently flexible manner.

Preferably said conductive element further provides an increase in the rate of change of biasing force when said beam becomes engaged with said fulcrum providing region.

5 Preferably said housing includes a plurality of passages each including a respective conductive elements.

Preferably said upper contact region at least in said first position extends out through a first open end of said passage of said housing.

Preferably said lower contact region extends through another open end of said passage of said housing.

10 Preferably said lower contact region is provided by a leg of said conductive element extending from said location region.

Preferably said leg extends from said location region on the other side thereof to which said spring region extends from said location region.

15 Preferably said conductive element has been formed by bending and initially planar preform thereof.

Preferably said spring region extends from said location region to hold said beam region to be substantially resiliently deflectable.

20 Preferably said upper contact moves from its first position to said second position and visa versa in a direction substantially parallel to the direction of engagement of said upper device with said upper contact.

Preferably said fulcrum providing region provides during engagement thereof with said beam a simple support to said beam between said first and said upper contact.

25 Preferably said fulcrum providing region is provided by a portion of the conductive element which remains substantially non-displaceable relative to said housing.

Preferably said spring region extends from said location region at the end of said location region distal from where said leg extends.

30 Preferably said spring region extends between said location region and said first end of said end region in a manner to provide a bending moment resilient spring effect, to allow said resilient deflection of said beam.

Preferably said fulcrum providing region is provided by said conductive element as part of said location region.

35 This invention may also be said broadly to consist in the parts, elements and features referred to or indicated in the specification of the application, individually or collectively, and any or all combinations of any two or more of said parts, elements or features, and where specific integers are mentioned herein which have known equivalents in the art to which this invention relates, such known equivalents are deemed to be incorporated herein as if individually set forth.

BRIEF DESCRIPTION OF DRAWINGS

Figure 1 is a sectional view through a housing showing one cavity in which a conductive element is positioned in a non use state,

5 Figure 2 is a sectional view through a housing showing one cavity in which a conductive element is positioned in a used state (but not showing the electronic or electric devices),

Figure 3 is a perspective view of a conductive element,

10 Figure 4 is an alternative arrangement of the housing in which the conductive element may be located in a non use state, and

Figure 5 is a view of the arrangement of figure 4 but wherein the conductive element has been compressed,

15 Figure 6 is an illustration of an alternative form of the conductive element of the present invention,

Figure 7 is a further alternative illustration of a conductive element of the present invention,

Figure 8 is still a further alternative to the conductive element of the present invention, and

17 Figure 9 is a diagram illustrating how the rate of change of force changes as the displacement of the upper contact of the conductive element occurs due to the provision of a fulcrum point which becomes operative during the movement of the upper contact towards its second, fully engaged condition with the electronic device for which the conductive element provides an electrical connection.

25 DETAILED DESCRIPTION

With reference to figure 1 there is shown in cross section an electrical connector of the present invention. The electrical connector is of a kind which allows for two devices (not shown) which have for example conductive traces or regions such as those found on printed circuit boards to be connected. Indeed the connector of the present invention may provide electrical connection between a printed circuit board as a first device and some other electrical device which may or may not be a printed circuit board.

30 Shown in figure 1 is an electrical connector wherein a single conductive element is provided in a passage of a housing. The electrical connector of the present invention may include a housing wherein a plurality of passages are provided within each of which is provided a conductive element to allow for multiple electrical connections to be formed between the two devices. For simplicity, the present invention is represented in the accompanying drawings with a single conductive element 1 provided in a cavity 2 of the

housing 3. The conductive element 1 provides an upper contact region 4 and a lower contact region 5.

The conductive element is preferably made of a conductive material such as a metal which is of a flexible kind and preferably has good resistance to plastic deformation.

With reference to for example figure 3, it can be seen how the conductive element may be formed from a sheet material which has been pressed to define the elongate preform of the conductive element after which it may be formed by bending to the desired shape.

With reference to figure 3, the conductive element includes a location region 6 which is able to secure the conductive element to the housing. The cavity 2 of the housing may for example be of a nature where the side walls of the cavity can be utilised to engage with sprags 7 of the location region 6 to thereby securely position the conductive element relative to the housing 3. The sprags may be of a kind which can be pressed into the cavity and have a retention character so that it can remain securely positioned relative to the housing.

The conductive element in its most preferred form further includes a spring region 8 extending from the location region 6, and a beam region 9 which is resiliently deflectable as a result of being disposed from said location region by said spring region.

The spring region 8 is between the location region and the beam region 9 and preferably extends from one end of the location region to the first end 10 of said beam region. The beam is resiliently deflectable such that when an upper device is advanced to a position for use, the upper contact region 4 is displaced towards the housing 3.

The upper contact region 4 travels from its first position as for example shown in figure 4 denoted by position A to a second position as shown in figure 2 denoted by C by the upper device being pressed against the upper connection region 4. The upper connection region 4 preferably is a contact nose formed from the beam 9 and is moved from position A to position C in a direction which is in substantially in the same direction from which the upper device is moved to its ultimate position for use.

Intermediate of the movement of the upper connection region 4 between its first position A and its second position C the beam 9 makes contact with a fulcrum providing region 11. Contact of the beam with the fulcrum providing region occurs at a location intermediate of the first end 10 of the beam and the part of the beam at which the upper contact region 4 is provided. In effect the resilient deflection of the beam over a length between its first end 10 and the upper connection region 4, becomes simply supported intermediate thereof by said fulcrum providing region 11. Such simple support provides a reactive force in a direction opposite to the direction of displacement of the beam in its deflection moving the upper contact region from its first position to its second position. When engaged the simple support provides more resilience to but still allows deflection of the beam. Upon engagement of the fulcrum providing region with the beam, biasing of the

upper contact region back towards its first position increases as a result of this extra support. Figure 9 illustrates a graph of displacement of the upper contact region and the force required for its displacement. From this it can be seen that towards the end of travel during engagement of an upper device with the upper contact region 4, the biasing force of the upper contact region towards the upper device is increased at a greater rate as it displaces towards the second position, once the fulcrum makes contact.

Whilst as indicated in figure 9, the force-displacement curve is linear along the two regions pre and post contact of the fulcrum, the characteristics of the material or geometry of the conductive element may be such as for these regions to be non-linear. It can however be seen that a high contact force can be achieved without any plastic deformation of the material of the contact element occurring. This can lead to a connector design of lower cost, finer pitch and lower weight.

With reference to figures 4 and 5, a further adaptation may be provided such that part of the housing 3 is able to coact with the conductive element to further increase the rigidity of the resilient displacement of the beam and hence the upper contact once the fulcrum providing region engages with the beam. The housing 3 is provided with a beam contact region 12 able to contact the beam at or towards its first end 10. Contact between the beam and the contact region 12 of the housing occurs as for example shown as region 13 in figure 5. The reactive force provided to the beam at its first end 10 by the contact region 12 will increase once the beam makes contact with the fulcrum providing region 11 and as the upper contact region displaces further towards its second position and as the beam makes contact with the fulcrum 11. The beam contact region 12 will resist any upward movement of the first end of the beam as the upper contact region 4 travels downward towards its second position. Resistance to further travel of the upper contact region towards its first position is then largely as a result of the bending moment strength of the beam. The effect of the spring region 8 in providing the resilience to the beam is then reduced. The contact region 12 in effect also provides simple support to the beam but with a reactive force in a direction opposite to the fulcrum.

With reference to figure 6-8, alternative configurations of a contact element for use in the present invention are shown. Whilst in the most preferred form the beam as shown in figure 3 is resiliently displaceably attached to a spring region 8, with reference to figure 7 and 8, the beam 9 may be provided in a cantilevered relationship from the connection region 6 and wherein resilient flexibility is provided by the beam 9 as a result of its bending moment flexural rigidity.

Figures 6-8 also illustrate that the fulcrum providing region does not necessarily need to be provided as part of the connection region 6. The geometry of the connection element may be such as to provide a fulcrum region 11 which will remain substantially resistant to displacement once the beam makes contact with the

fulcrum providing region in the displacement of the upper contact 4 towards the second position. Whilst in the most preferred form the fulcrum providing region 11 is provided at or proximate to the location region 6 of the conductive element so that it has good resistance to displacement, the geometry of the conductive element 5 may still present a fulcrum providing region 11 along the length of the conductive element in positions away from the location region 6. The fulcrum may be located at either end of the location region, intermediate of the ends of the location region or may be provided as a region, an extrusion from either end of the location region. The fulcrum providing region 11 may also provide a location of the conductive element 10 to the housing in addition to the location region 6.

In addition to providing a simple support for the beam, the fulcrum providing region once it makes contact with the beam creates a second path for the flow of electricity from the upper contact region to the lower contact region via part of the beam, through the location region to the lower contact region thereby shorting the 15 flow path of electricity by not having to travel through the spring region. It is appreciated in electronics that a reduced flow path for electricity provides benefits of reduced resistance and impedance.

CLAIMS

1. An electrical connector for use between two devices having conductive regions between which an electrical connection is to be formed, said electrical connection comprising
 - 5 a housing including a passage therethrough
 - a conductive element of an elongate conductive material disposed within said passage, said conductive element formed to define:
 - 10 an upper contact region and a lower contact region for engagement to an upper said device and a lower said device respectively,
 - a location region which secures said conductive element to said housing,
 - 15 a beam region including a first end dependent from said location region and a free end at or towards which said upper contact region is located,
 - wherein said beam is resiliently deflected on engagement of said upper device to displace said upper contact from a first position wherein said beam is in an undeflected state, to a second position wherein said upper device is positioned for use having said upper contact region pressed thereto and wherein said upper contact is biased towards said first position by said then deflected beam
 - 20 a fulcrum providing region positioned to become engaged with said beam at a region thereof between said first end and said upper contact region during engagement of said upper device prior to said upper contact region reaching said second position.
2. An electrical connector as claimed in claim 1 wherein said conductive element further defines a spring region between said location region and said beam region.
3. An electrical connector as claimed in claims 1 or 2 wherein said conductive element further provides an increase in the rate of change of biasing force when said beam becomes engaged with said fulcrum providing region.
4. An electrical connector as claimed in any one of claims 1 to 3 wherein said housing includes a plurality of passages each including a respective conductive elements.
- 35 5. An electrical connector as claimed in any one of claims 1 to 4 wherein said upper contact region at least in said first position extends out through a first open end of said passage of said housing.

6. An electrical connector as claimed in any one of claims 1 to 5 wherein said lower contact region extends through another open end of said passage of said housing.
- 5 7. An electrical connector as claimed in claim 1 wherein said lower contact region is provided by a leg of said conductive element extending from said location region.
8. An electrical connector as claimed in any one of claims 2 to 7 wherein said leg extends from said location region at an end thereof opposite to the end to which said spring region extends from said location region.
- 10 9. An electrical connector as claimed in any one of claims 1 to 8 wherein said conductive element has been formed by bending and initially planar preform thereof.
- 15 10. An electrical connector as claimed in any one of claims 1 to 9 wherein said upper contact moves from its first position to said second position and visa versa in a direction substantially parallel to the direction of engagement of said upper device with said upper contact.
- 20 11. An electrical connector as claimed in any one of claims 1 to 10 wherein said fulcrum providing region is provided by a portion of the conductive element which remains substantially non-displaceable relative to said housing.
12. An electrical connector as claimed in claim 1 wherein said fulcrum providing region is provided by said conductive element as part of said location region
- 25 13. An electrical contact assembly of a kind where a resilient arm capable of being contacted at or adjacent a distal region thereof to provide an electrical contact with an item is itself electrically connected to or connectable with at least part of a circuit to be closed to a said item making contact with said resilient arm,
wherein said resilient arm as a result at least in part of its own resilience is able to deflect under action of contact by such an item over a first distance and thereafter over a second distance of greater resilient resistance owing to the resilient arm being restricted by an abutment which precludes as much of said resilient arm deflecting in the same direction as was the case over said first distance prior to such bearing.
- 30

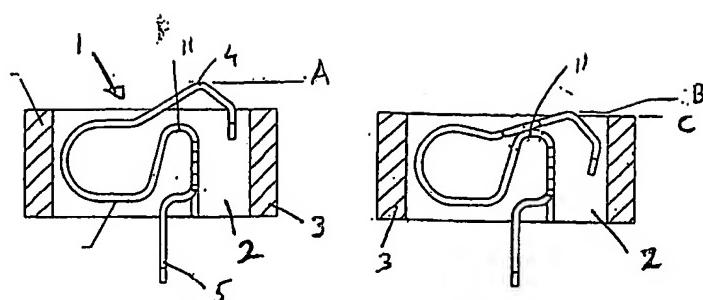


FIGURE 1

FIGURE 2

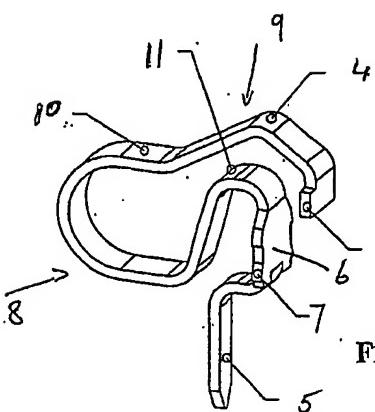


FIGURE 3

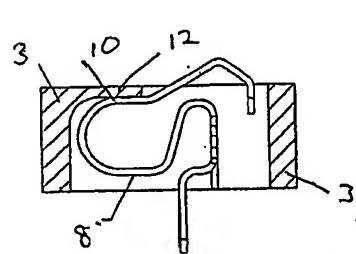


FIGURE 4

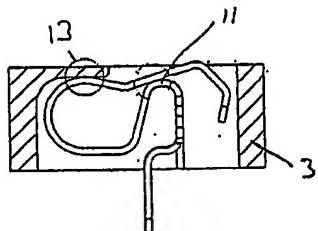


FIGURE 5

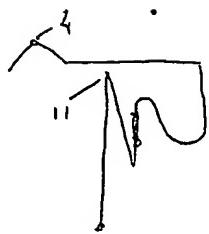


FIGURE 6

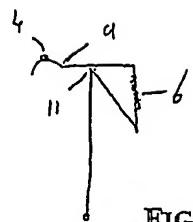


FIGURE 7

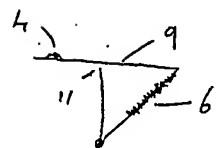


FIGURE 8

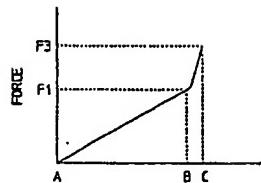


FIGURE 9

INTERNATIONAL SEARCH REPORT

Inte
nal Application No
PCT/SG 02/00273

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 H05K7/10 H01R13/24

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H05K H01R

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 403 206 A (YAMAICHI ELECTRIC MFG) 19 December 1990 (1990-12-19) column 4, line 49 -column 5, line 40; figures 1,2 -----	1
A	US 4 511 197 A (GRABBE DIMITRY G ET AL) 16 April 1985 (1985-04-16) cited in the application column 3, line 7-66; figures 2-4 -----	1
A	US 4 341 433 A (CHERIAN GABRIEL B ET AL) 27 July 1982 (1982-07-27) cited in the application abstract; figure 3 -----	1

Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the International filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the International filing date but later than the priority date claimed

T later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

X document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

Y document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

& document member of the same patent family

Date of the actual completion of the International search	Date of mailing of the international search report
8 April 2003	15/04/2003
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Authorized officer Schneider, F

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

Continuation of Box I.2

Claims Nos.: 13

The present wording of product claim 13 does not enable the skilled man to determine neither the functions to be achieved by said product, nor the technical features of said product necessary to perform said functions, thereby rendering unclear the matter for which protection is sought (Article 6 PCT).

In fact, the wording of said claim is so obscure that a lack of clarity and conciseness within the meaning of Article 6 PCT arises to such an extent as to render a meaningful search of said claim 13 impossible. Consequently, the search has been carried out for those parts of the application which do appear to be clear and concise, namely an electrical connector as recited in claims 1-12.

The applicant's attention is drawn to the fact that claims, or parts of claims, relating to inventions in respect of which no international search report has been established need not be the subject of an international preliminary examination (Rule 66.1(e) PCT). The applicant is advised that the EPO policy when acting as an International Preliminary Examining Authority is normally not to carry out a preliminary examination on matter which has not been searched. This is the case irrespective of whether or not the claims are amended following receipt of the search report or during any Chapter II procedure.

INTERNATIONAL SEARCH REPORT

national application No.
PCT/SG 02/00273

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:

2. Claims Nos.: 13 because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
see FURTHER INFORMATION sheet PCT/ISA/210

3. Claims Nos.: because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this International application, as follows:

1. As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.

2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.

3. As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:

4. No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- The additional search fees were accompanied by the applicant's protest.
 No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

Inte

nal Application No

PCT/SG 02/00273

Patent document cited in search report	Publication date		Patent family member(s)	Publication date
EP 0403206	A	19-12-1990	JP 2602551 B2 JP 3017979 A CA 2018705 A1 EP 0403206 A2 US 5018981 A	23-04-1997 25-01-1991 13-12-1990 19-12-1990 28-05-1991
US 4511197	A	16-04-1985	NONE	
US 4341433	A	27-07-1982	NONE	

Form PCT/ISA/210 (patent family annex) (July 1982)